

Solder pot plug and socket

SOLDER POT PLUG AND SOCKET

FL®



Solder pot plug

Features

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.



Solder pot socket

- \cdot Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- Insulator housings are made of a heat-resistant glass-filled PBT resin.

Standards ·

Recognized E60389 (Certified LR20812

- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Specifications -

Materials

Connector	Part name	Material and Surface finish, etc.
		Brass, gold-plated product:
		Nickel-undercoated,
	Contact	Mating part: gold-plated
Plug	Contact	Solder tail: tin-plated (reflow treatment)
Flug		tin-plated product: Copper-undercoated,
		tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
		gold-plated product:
		Nickel-undercoated,
	Contact	Mating part: gold-plated
Socket		Solder tail: tin-plated (reflow treatment)
		tin-plated product: Copper-undercoated,
		tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits)				
Voltage rating	250 V AC/DC				
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)				
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.				
Insulation resistance	5,000 MΩ min.				
Withstanding voltage	1,000 VAC/minute				
Note: Contact JST for details.					

Plug



No. of	Mode	el No.	Dimensions (mm)						
circuits	circuits Gold-plated Tin-plated		Α	В	С	box			
9	JEZ-9P-3	JEZ-9P-90-3	16.92	24.99	30.80	100			
15	JAZ-15P-3	_	25.25	33.32	39.14	100			
25	JBZ-25P-3	JBZ-25P-90-3	38.97	47.04	53.04	50			
37	JCZ-37P-3	JCZ-37P-90-3	55.43	63.50	69.32	50			
Delloo a	Relieve Cold plated maduate display (LE)(CN) or a label								

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

Model number identification





9: E, 15: A, 25: B, 37: C 2. Contact JST for special plating requirements.



Mode	el No.	Dime	Q'ty/		
Gold-plated	Tin-plated	Α	В	С	box
JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
JBZ-25S-3	—	38.38	47.04	53.04	50
JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50
	Gold-plated JEZ-9S-3 JAZ-15S-3 JBZ-25S-3	JEZ-9S-3 JEZ-9S-90-3 JAZ-15S-3 JAZ-15S-90-3 JBZ-25S-3 —	Gold-plated Tin-plated A JEZ-9S-3 JEZ-9S-90-3 16.34 JAZ-15S-3 JAZ-15S-90-3 24.67 JBZ-25S-3 38.38	Gold-plated Tin-plated A B JEZ-9S-3 JEZ-9S-90-3 16.34 24.99 JAZ-15S-3 JAZ-15S-90-3 24.67 33.33 JBZ-25S-3 — 38.38 47.04	Gold-plated Tin-plated A B C JEZ-9S-3 JEZ-9S-90-3 16.34 24.99 30.80 JAZ-15S-3 JAZ-15S-90-3 24.67 33.33 39.14 JBZ-25S-3 — 38.38 47.04 53.04

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.



Right angle through-hole plug and socket

RIGHT ANGLE THROUGH-HOLE PLUG AND SOCKET



Right angle through-hole socket (with rectangular lock screw blocks)

FL®



Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with bail lock)

Features -

- The socket contacts are made by high-speed stamping presses. This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- Metric, inch or other lock screw blocks are available for fastening mating plugs.

Specifications —

Materials

Part nam	ne	Material and Surface finish, etc.			
		Brass, gold-plated product: Nickel-undercoated,			
		Mating part: gold-plated			
	Plug	Solder tail: tin-plated (reflow treatment)			
		tin-plated product: Copper-undercoated,			
Contact		tin-plated (reflow treatment)			
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,			
		Mating part: gold-plated			
	Socket	Solder tail: tin-plated (reflow treatment)			
		tin-plated product: Copper-undercoated,			
		tin-plated (reflow treatment)			
Insulator		Glass-filled PBT, UL94V-0, black			
Shell		Steel, copper-undercoated, nickel-plated			
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated			
Rectangular lock screw block		Zinc, copper-undercoated, nickel-plated			
Grounding adapter having a 3.2	mm dia. hole	Steel connect undercontext, nickel plated			
Grounding adapter having an M3 tapped hole		Steel, copper-undercoated, nickel-plated			
Grounding adapter having a spr	ing lock lever	Brass, nickel-undercoated, tin/copper alloy-plated			
Spring look	Bail lock	Stainless steel			
Spring lock	Accepts bail lock	Starriess steel			

Characteristics

•••••••••	
Current rating	3 A AC/DC (2 A AC/DC for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable	1.6 mm
PC board thickness	
Note: Contract ICT for do	toilo

Standards —

Recognized E60389 SF Certified LR20812

- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Note: Contact JST for details.

Model number identification

	J	E	Y	- 9	S	- <u>1A</u>	3	Α	14	<u>S1</u>
Series name										
Shell size: E, A, B ,C										
Wire connection style: Y Right angle through-hole style										
Number of circuits: 9, 15, 25, 37										
Connector type: P Plug, S Socket										
Connector construction/Dimensions: Standard J series										
Types of grounding adapters: 0 Without grounding adapters										
1 With grounding adapters having a 3.2 mm dia. hol	e									
2 With grounding adapters having an M3 thread										
3 With grounding adapters having a spring lock devi	ice (1)									
4 With grounding adapters having a spring lock devi	ice (2)									
Types of lock screw blocks: A With hexagonal lock screw blocks having a No. 4-4	OUNC inch three	ead								
B With hexagonal lock screw blocks having an M2.6 t	hread									
C With rectangular lock screw blocks having an M2.6	thread									
D Without lock screw blocks										
E Without lock screw blocks, but with grounding adapt	oters having a 3	3.05 mm	dia. hol	е						
F Without lock screw blocks, but with grounding adapt	oters having a l	No. 4-401	JNC inc	h thread	ł					
G Without lock screw blocks, but with grounding adapt	oters having an	M2.6 th	read							
H Without lock screw blocks, but with grounding adapt	oters having an	M3 thre	ad							
Surface finish: Blank Gold-plated (flash)										
13 0.4 micron gold-plated 14 0.76 micron gold-pl	ated									
90 Tin-plated (reflow treatment)										
Bail locks: BlankWithout bail locks										
Dali locks: DiarikWithout Dali locks										
S or S1With bail locks S2With bail locks (with additio	n of spring cha	aracterist	ic)							

Right	angle through	hole plug				Type A	Type B
			<u>3.2 284</u> 8.35 12.55	(5.95)	D 2.84	With hexagonal lock screw blocks (H: 6.3 mm) having a No.4-40UNC	With hexagonal lock screw blocks (H: 6.3 mm) having an M2.6 thread
No. of circuits 9 15 25 <gold-plate <tin-plated< td=""><td>f the lock screw block (for Mode Gold-plated plug JEY-9P-1A** JAY-15P-1A** JBY-25P-1A** d product> RoHS2 com product> *1, 2, 3 RoHS: *4, 5 RoHS: www.sthe location where a th</td><td>No. Tin-plated plug JEY-9P-1A**90 JAY-15P-1A**90 JBY-25P-1A**90 pliance This product dis IS2 compliance 2 compliance This product</td><td>A B 16.90 24.99 25.25 33.33 38.97 47.04 plays (LF)(SN) or upper second seco</td><td>on a label.</td><td>Q'ty/ E box 9.52 100 9.52 50</td><td>inch thread</td><td></td></tin-plated<></gold-plate 	f the lock screw block (for Mode Gold-plated plug JEY-9P-1A** JAY-15P-1A** JBY-25P-1A** d product> RoHS2 com product> *1, 2, 3 RoHS: *4, 5 RoHS: www.sthe location where a th	No. Tin-plated plug JEY-9P-1A**90 JAY-15P-1A**90 JBY-25P-1A**90 pliance This product dis IS2 compliance 2 compliance This product	A B 16.90 24.99 25.25 33.33 38.97 47.04 plays (LF)(SN) or upper second seco	on a label.	Q'ty/ E box 9.52 100 9.52 50	inch thread	
For ex a No.4	ample, if a 9-circuit gold- 4-40UNC inch thread and Y-9P-1A0A.	plated (flash) plug with h	exagonal lock so	crew blocks havin	g	No.4-40UNC	M2.6
2 With gro	grounding adapt ounding adapters 3.2 mm dia. hole		9			0A 	0B 1B
	ounding adapters M3 thread		2		e e	2A	2B
	ounding adapters pring lock device				0	3A	3В
	ounding adapters spring lock device					_	

Туре С	Type D	Type E	Type F	Type G	Туре Н
With rectangular lock screw blocks	Without lock screw blocks	Without lock screw to E: Grounding adapter ha	DIOCKS Is no thread. ers have a thread (*1) for se	ouring, constately purchase	d lock scrow blocks (*2)
(H: 6.2 mm) having an M2.6 thread		Use a lock screw block of Model number JFS-()S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		¢3.05	No.440UNC	M2.6	M3
0C	0D			_	
1C	1D		1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

Right	angle through	-hole socket							Type A	Type B
	10° A		12.55	H		2.84	-			
H: Height o	UB CC f the lock screw block (for	00000			8 E (18.8)	0.6			With hexagonal lock screw blocks (H: 6.3 mm) having a No.4-40UNC inch thread	With hexagonal lock screw blocks (H: 6.3 mm) having an M2.6 thread
No. of circuits 9 15	Mode Gold-plated socket JEY-9S-1A** JAY-15S-1A**	I No. Tin-plated socket JEY-9S-1A**90 JAY-15S-1A**90	A 16.34 24.67	Dime B 24.99 33.32	ensions (C 30.80 39.14	mm) D 8.1 8.1	E 9.52 9.52	Q'ty/ box 100 100	inch theat	
<tin-plated Note: 1. ** s Foi a N JE</tin-plated 	JBY-25S-1A** JCY-37S-1A** d product> RoHS2 com 1 product> *1, 2, 3 RoH *4, 5 RoHS shows the location where r example, if a 9-circuit go No.4-40UNC inch thread a Y-9S-1A0A. nay be out of production of	HS2 compliance 2 compliance This produ a two-digit code (see the Id-plated (flash) socket w nd without grounding ada	uct displa table bel vith hexag apters is re	ys (LF) ow for c onal loc	on a labe odes) sh k screw l	ould be blocks h	aving			
⁺1 Without	t grounding adap	ters							0A	0B
	ounding adapters 3.2 mm dia. hole		9				60		1A	1B
	ounding adapters M3 thread	5	0				60		2A	2B
	ounding adapters spring lock devic						0		3A	3B
	ounding adapters spring lock devic						1 Oral			

Туре С	Type D	Type E	Type F	Type G
		Contraction of the second seco	To formation of the second sec	To Constant of the second seco
With rectangular lock screw blocks (H: 6.2 mm) having an M2.6	Without lock screw blocks	Without lock screw b E: Grounding adapter ha F, G: Grounding adapter purchased lock scr	s no thread. s have a thread (*1) for se	curing separately-
thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)
		() () () () () () () () () ()	No.440UNC	M2.6
0C	0D			
1C	1D	1E	1F	1G
2C	2D	2E	2F	
3C	3D	3E	3F	3G

PC board layout (viewed from component side)









Note: 1. Tolerances are non-cumulative: \pm 0.05 mm for all centers.

2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Mounting on the rear side Mounting on the front side Image: Constraint of the second state of the second sta

The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.



No. of circuits	A ^{±0.15}	B±0.2	C ^{±0.2}
9	24.99	20.6	12.0
15	33.32	28.8	12.0
25	47.04	42.6	12.0
37	63.50	59.0	12.0

Note: The dimensions above should serve as a guideline. Contact JST for details.



Straight through-hole plug and socket

STRAIGHT THROUGH-HOLE PLUG AND SOCKET



Straight through-hole plug (with hexagonal lock screw blocks)



Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

Features -

- Three standard types are available with different dimensions between the flange and solder tail: 6 mm, 9 mm, and 12 mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

Standards ·

- N Recognized E60389
- GP Certified LR20812
- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance



Specifications

Materials

Part name		Material and Surface finish, etc.		
		Brass, gold-plated product: Nickel-undercoated,		
Contact	Plug	Mating part: gold-plated		
		Solder tail: tin-plated (reflow treatment)		
		Phosphor bronze, gold-plated product: Nickel-undercoated,		
	Socket	Mating part: gold-plated		
		Solder tail: tin-plated (reflow treatment)		
Insulator		Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated		
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated		
with spring lock device	Stamping product	Brass, tin-plated (reflow treatment)		
Spring lock	Bail lock	Stainless steel		
Shung lock	Accepts bail lock	otarness steel		

Characteristics

Current rating	3 A AC/DC
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable	1.6 mm
PC board thickness	1.0 mm
Note: Contact JST for de	tails

Note: Contact JST for details.



Model number identification

Series name				
Shell size: B, E				
Wire connection type: S Straight through-hole type				
Number of circuits: 9, 25				
Connector type: P Plug, S Socket				
Connector construction/ dimensions:				
2A 6 mm from flange to solder tail, 3A 9 mm from flange to solder tail, 4A	mm from flange to solder tail			
Types of grounding adapter:				
3 Grounding adapter with a spring lock device (Cutting product), 7 Grounding adapt	with a spring lock device (Star	nping product)		
Types of lock screw block:				
A With hexagonal lock screw blocks having a No. 4-40UNC inch thread				
B With hexagonal lock screw blocks having an M2.6 thread				
F Without lock screw blocks, but with grounding adapters having an No.4-40UNC inch	hread			
G Without lock screw blocks, but with grounding adapters having an M2.6 thread				
H Without lock screw blocks, but with grounding adapters having an M3 thread				
J With hexagonal lock screw blocks having an M3 thread				
K Without lock screw blocks, spring lock (Bail lock) with shell				
Surface finish of mating part				
Blank Gold-plated (flash) 14 0.76 micron gold-plated 90 Tin-plated	flow treatment)			
Bail locks				
BlankWithout bail locks, S or S1With bail locks (bent oval type), S2With bail locks	ks (with addition of spring char	acteristic, bent oval	l type),	
	bail locks (with addition of spri	ng characteristic, st	traight oval type),	
S3With bail locks (with addition of spring characteristic, straight rhombic type), S5With	ball locks (with addition of spin			

Type B	Type F	Type G	Туре Н	Type J
With hexagonal lock screw blocks (H: 6.3 mm)	Without lock screw block F, G, H: Grounding a purchased lo	s dapters have a thread (*1) ock screw blocks (*2)	for securing separately-	With hexagonal lock screw blocks (H: 6.3 mm)
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
M2.6				
3В	3B 3F 3G 3H		3J	

JST 12



13 **JST**



PC board layout (viewed from component side)



- Note: 1. Tolerances are non-cumulative: \pm 0.05 mm for all centers.
 - 2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.



Note: The dimensions above should serve as a guideline. Contact JST for details.



Crimp style plug and socket





Features

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated. Moreover, JST's advanced technological knowledge and

Specifications

Materials

Connector	Part name	Material and Surface finish, etc.		
		Brass, gold-plated product:		
		Nickel-undercoated,		
Plug	Contact	Mating part: gold-plated		
		Crimping part: tin-plated (reflow treatment)		
		tin-plated product: tin-plated (reflow treatment)		
	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Steel, copper-undercoated, nickel-plated		
Contact		Phosphor bronze,		
		Nickel-undercoated,		
Socket	Contact	Mating part: gold-plated		
oconor		Crimping part: tin-plated (reflow treatment)		
	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Steel, copper-undercoated, nickel-plated		

Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits) (AWG #20)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Note: Contact JST for o	letails

Note: Contact JST for details

Standards -

- Recognized E60389
- GE Certified LR20812

experience are fully utilized to significantly reduce production costs.

FL®

Crimp style socket

Socket contact

The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

Model number identification



- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Pin contact (for plug housing)

Socket contact (for socket housing)



Model No.			Applica		
Pin c	ontact	Socket contact	A)A/O #	Insulation O.D.	Q'ty/reel
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)	
J-SP1140	J-SP1190	J-SS1340	#24 to #20	1.1 to 1.8	(0.000
J-SP2140	J-SP2190	J-SS2340	#28 to #24	0.9 to 1.3	10,000

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

Plug housing



No. of	Model No.	Dime	Q'ty/		
circuits	Model No.	А	В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

Socket housing



No. of	. of Model No.		Dimensions (mm)		
circuits	Model No.	А	В	С	box
9	JEC-9S-3	16.34	24.99	30.80	100
15	JAC-15S-3	24.67	33.33	39.14	100
25	JBC-25S-3	38.38	47.04	53.04	50

RoHS2 compliance

RoHS2 compliance

Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
J-SP1***			APLMK J-SP/SS1
J-SS1***	AP-K2N		APLMK J-SP/SS1
J-SP2***	AP-62N	MKS-L	APLMK J-SP/SS2
J-SS2***			APLMK J-SP/SS2



D SUBMINIATURE J&JK SERIES

Accessories/EMI prevention shielding cover (J cover)

J COVER



Features

• This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.

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- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Standards -

Recognized E60389

Applicable cable dimensions

No. of circuits	J series	9	15	25	37
No. of circuits	JK series	15	-	-	-
Cable outer diameter (mm)		7.0	± 0.2	8.0 ± 0.2	10.0 ± 0.2

Shielding cover B



No. of	circuits	Model No.	Dimensio	ons (mm)	Q'ty/box
J series	JK series	Model No.	W	L	Q Iy/DOX
9	15	J-SC9B	30.0	(42.0)	200
15	-	J-SC15B	38.0	(46.9)	150
25	-	J-SC25B	52.0	(57.0)	150
37	-	J-SC37B	68.0	(70.6)	100

Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

Shielding cover A



J series		JK series		Dimensions (mm)		Q'ty/
No. of circuits	Model No.	No. of circuits	W	L	box	
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	-	—	27.6	46.9	150
25	J-SC25A	-	—	41.4	57.0	100
37	J-SC37A	-	_	57.8	70.6	125

Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.



	nut	٩				E-ring	
						16.4	
No. of circuits	Model No.	D	d		Q'ty/box		Q'tv/box
No. of circuits		D 136	d 7.2	L	Q'ty/box	Model No. J-ER	Q'ty/box 5,000
	- J-CN9 · 15	D 13.6	7.2	L 19.0	1,000	Model No.	
9 15 25	J-CN9 · 15 J-CN25	13.6 16.4	7.2 8.4	19.0 25.0	1,000	Model No. J-ER Material and Surface finish, etc.	
9 15	- J-CN9 · 15	13.6	7.2	19.0	1,000	Model No.	

Lock screw							
No.4-40UNC (Inch thread)	M2.6	(Metric thread)	M3 (Metric thread)				
No.4-40UNC		M2.6 1.7 5.7		<u>M3</u>			
Type of screw		Ν	lodel No.	Q'ty/box			
No.4-40UNC (Inch thread)		J-SL-1C					
		J-SL-2C					
M2.6 (Metric thread)			J-SL-2C	5,000			
M2.6 (Metric thread) M3 (Metric thread)			J-SL-2C J-SL-3C	5,000 5,000			

RoHS2 compliance

Use the following Model Nos. when ordering J-covers as a set.

	J series		JK series	Parts in one set	
No. of circuits	Model No.	No. of circuits	Model No.	Parts in one set	Q'ty/box
9	J-C9-()C	15	JK-C15-()C	Shielding cover A 1 pc.	25
15	J-C15-()C	-	_	Shielding cover B 1 pc. Cover nut	25
25	J-C25-()C	-	-	Lock screw 2 pcs.	20
37	J-C37-()C	-	-	E-ring 1 set	10

RoHS2 compliance Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

J-cover assembly procedure





- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- 6. Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- 7. Tighten the cover nut until the predetermined position is reached.
- Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



Dimensions after assembly

No. of	circuits	Dimensions (mm)			
J series	JK series	А	В	С	
9	15	24.99	(49.0)	13.6	
15	-	33.32	(53.0)	13.6	
25	-	47.04	(64.5)	16.4	
37	-	63.50	(78.5)	18.9	



D SUBMINIATURE J&JK SERIES

Accessories/EMI prevention overmolding cover

MOLD COVER



Features

- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Applicable cable diameter

No. of circuits		Cable O.D. (mm)	
J series	JK series	Cable O.D. (IIIII)	
9	15	8.6 ^{±0.2}	
15	-	7.6 ^{±0.2}	
25	-	8.6 ^{±0.2}	
	OT fay asking at	hav there there is the set of a second	

Note: Contact JST for cables other than those listed above.



RoHS2 compliance

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Mold cover assembly procedure



Note: Customers please prepare mold and thumb screws on your own.

Assembly procedure

1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

No. of	circuits	Parts name	Model No.	Material and Curfage finish ato	O'hu (h a m
J series	JK series	Parts name	Model No.	Material and Surface finish, etc.	Q'ty/bag
		Mold cover A	JK-MC15A-3	Steel, copper-undercoated, nickel-plated	500
9	15	Mold cover B	JK-MC15B-3	Steel, copper-undercoated, hickel-plated	500
5	9 15	Ferrule A	JK-FL15A-8.0C	Copper, tin-plated	1,000
		Ferrule B	JK-FL15B-11.3		500
	Mold cover A		J-MC15A	Steel, copper-undercoated, nickel-plated	200
15	-	Mold cover B	J-MC15B	Steel, copper-undercoated, mickel-plated	200
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500

RoHS2 compliance

Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
JK-FL15B-11.3			APLMK JK-MC15
J-FL15B-10.5	AP-K2N	MKS-L-RG	APLSC JK-MC15



DSUBMINIATURE J · JH · JK&KH SERIES

Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

LOCK SCREW BLOCK



Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimensions		Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	-	-	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	A	Orrigen and an	
Model No.	JFS-4S-C1W	KFS-4S-C1W	-	-	5.5		Spring washer 1 pc.	2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	в		
	JFS-4S-C1WM	KFS-4S-C1WM	_	HFS-4S-C1WM	5.5	В	_	

RoHS2 compliance



Hexagonal lock screw block (metric thread: M3)

M3

Туре А



М3

Applicable series Dimension/ Model No.	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type		Туре	Attachment	Q'ty∕ box
Dimension L (mm)	15.0	10.0	11.8				
	-	SFS-3S-B1W	-	4.8 A Spring wa	Spring washer 1 pc.		
Model No.	-	SFS-3S-C1W	HFS-3S-C1W	5.5	~	Spring washer i pc.	2,000
would no.	-	-	-	4.8	в		2,000
	KFS-3S-C1WM	_	_	5.5	0	_	

RoHS2 compliance

D SUBMINIATURE CONNECTOR J·JH·JK&KH SERIES







Model No.	Attachment	Q'ty/box
JFS-2.6R-N	Spring washer 1 pc. Set screw 1 pc.	1,000

RoHS2 compliance



Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2 mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

DUST COVER (for receptacles)



Туре	No. of	circuits	Model No.	Q'ty/box	
Type	J series	JK series	woder no.	Q ly/D0x	
A	0	15	J-DCES	1 000	
В	В	15	J-DCES-1	1,000	
			L		

Material and Surface finish, etc.

PA, UL94V-0, black

RoHS2 compliance

EXTRACTION TOOL



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applicable Connector		Model No.
J series		DEJ-0.3
JK series	Plug	KEJ-0.7
	Receptacle	KEJ-0.4