

# D SUBMINIATURE JK SERIES

# Crimp style plug and socket

## **CRIMP STYLE PLUG AND SOCKET**



# Features -

• The dimples in the shell provide the ground connection and are an important factor in preventing electromagnetic interference.

## Standards ·

Recognized E60389

Sertified LR20812



• The contact has a retention lance that makes assembly to the housing smooth and secure.

JK - S P 2

44 ... 0.76 micron gold-plated

K-E C-15 P-3

1 40

- \* Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- \* Contact JST for details.

Model number identification

\* RoHS2 compliance

Contact

Series name

Housing

• Series name • Shell size: E

Number of circuits: 15

Product shape: S ... Chain

 Surface finish of mating part: 40 ... Gold-plated (flash)

Applicable wire: 2 ... AWG #28 to #24

• Wire connection style: C ... crimp style

Connector style: P ... Plug, S ... Socket

Type of contact: P ... Pin contact, S ... Socket contact

Note: Contact JST for special plating requirements.

Material: 1 ... Brass (Pin contact), 3 ... Phosphor bronze (Socket contact)

Plating specification of shell: 3 ···Copper-undercoated, nickel-plated

## Specifications – Materials

Connector	Part name	Material and Finish				
		Brass, nickel-undercoated,				
	Contact	Mating part: gold-plated				
Plug		Crimping part: tin-plated (reflow treatment)				
	Insulator	Glass-filled PBT, UL94V-0, black				
	Shell	Steel, copper-undercoated, nickel-plated				
		Phosphor bronze,				
	Contact	Nickel-undercoated,				
Socket		Mating part: gold-plated				
SUCKEL		Crimping part: tin-plated (reflow treatment)				
	Insulator	Glass-filled PBT, UL94V-0, black				
	Shell	Steel, copper-undercoated, nickel-plated				

### Characteristics

Current rating	1.0 A AC/DC (AWG #24)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

Note: Contact JST for details.



Model No.		Outras finish of motion and	Applica	Q'ty/box	
Pin contact	Socket contact	Surface finish of mating part	AWG #	Insulation O.D. (mm)	Q IV/DUX
JK-SP2140	JK-SS2340	Gold-plated (flash)	28 to 24	0.9 to 1.4	10,000
JK-SP2144	JK-SS2344	Gold-plated (0.76 micron)	20 10 24	0.9 10 1.4	

RoHS2 compliance This product displays (LF)(SN) on a label.

### Plug housing



### Receptacle housing



3.6

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1.5

**RoHS2** compliance

## Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
J-SP2***	AP-K2N	MKS-L	APLMK J-SP/SS2
J-SS2***	AP-KZN	MKS-L	APLMK J-SP/SS2



# D SUBMINIATURE JK SERIES

Right angle through-hole plug and socket

## **RIGHT ANGLE THROUGH-HOLE SOCKET**



(with hexagonal lock screw blocks)

## Features -

• The mating section of the contact has a twin-contact style construction with uniform elasticity to ensure a reliable contact even when repeatedly mated and unmated.

# Standards -

Recognized E60389 (Certified LR20812



(with rectangular lock screw blocks)

- A wide variety of grounding adapters are available so that the receptacle can be grounded to the circuitry of a printed circuit board to prevent electromagnetic interference.
- \* Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- \* Contact JST for details.
- \* RoHS2 compliance

# Specifications ——

#### Materials

Part name	Material and Surface finish, etc.
	Phosphor bronze, nickel-undercoated,
Contact	Mating part: gold-plated
	Solder tail: tin-plated (reflow treatment)
Insulator	Glass-filled PBT, UL94V-0, black
Shell	Steel, copper-undercoated, nickel-plated
Grounding adapter having a 3.2 mm dia. hole	Steel, copper-undercoated, nickel-plated
Grounding adapter having an M3 tapped hole	Steel, copper-undercoated, nickel-plated
Grounding adapter having a spring lock device	Brass, nickel-undercoated, tin/copper alloy-plated

#### **Characteristics**

Current rating	1.0 A AC/DC (AWG #24)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

Note: Contact JST for details.

## PC board layout (viewed from component side)



Note: 1. Tolerances are non-cumulative:  $\pm$  0.05 mm for all centers.

- 2. Hole dimensions differ according to the type of PC board and piercing method.
  - The dimensions above should serve as a guideline. Contact JST for details.

#### Model number identification

	Κ	E	Y	-	15	S	- 2	<u>A</u> 3	<u>3</u> <u>A</u>	14	- 2	3
Series name												
• Shell size: E												
Wire connection type: Y Right angle through-hole style												
Number of circuits: 15												
Connector type: S Socket												
Connector construction/Dimensions: Standard of the series												
<ul> <li>Types of grounding adapters</li> <li>0 Without grounding adapters</li> </ul>												
<ol> <li>Without grounding adapters</li> <li>With grounding adapters having a 3.2 mm dia. hole</li> </ol>												
2 With grounding adapters having a 0.2 min dia. Hole												
3 With grounding adapters having a spring lock device (1)												
4 With grounding adapters having a spring lock device (2)												
Types of lock screw blocks												
A With hexagonal lock screw blocks having a No. 4-40UNC inch thread												
B With hexagonal lock screw blocks having a M2.6 thread												
C With rectangular lock screw blocks having an M2.6 thread												
D Without lock screw blocks												
E Without lock screw blocks, but with grounding adapters having a 3.05 mm dia. hole												
F Without lock screw blocks, but with grounding adapters having a No. 4-40UNC inch three	ad											
G Without lock screw blocks, but with grounding adapters having a M2.6 thread												
H Without lock screw blocks, but with grounding adapters having an M3 thread												
Surface finish of mating part										- I		





Туре С	Type D	Туре Е	Type F	Type G	Туре Н
With rectangular lock screw blocks	Without lock screw blocks	Without lock screw b E: Grounding adapter h		socuring congrately purchas	and look corow blocks (*2)
(H: 6.2 mm) having an M2.6 thread		Used a lock screw block [model number KFS-( )S-C1N]	*1: No.4-40UNC inch thread *2: Model number KFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number KFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number KFS-3S-( )1W(M)
M2.6		Ø3.05	No.4-40UNC	M2.6	M3
0C	0D				
1C	1D	1E	1F	1G	
2C	2D	2E	2F		
3C	3D	3E	E 3F 3G		
					4H



# DSUBMINIATURE JK SERIES

# Straight through-hole socket

## STRAIGHT THROUGH-HOLE SOCKET

**F** 



(with hexagonal lock screw blocks)

## Features -

 The mating section of the contact has a twin-contact style construction with uniform elasticity to ensure a reliable contact even when repeatedly mated and unmated.

# Specifications -

#### Materials

viateriais	
Part name	Material and Surface finish, etc.
	Phosphor bronze,
Contact	nickel-undercoated,
Contact	Mating part: gold-plated
	Solder tail: tin-plated (reflow treatment)
Insulator	Glass-filled PBT, UL94V-0, black
Shell	Steel, copper-undercoated, nickel-plated
Grounding adapter	Brass, nickel-undercoated, tin/copper alloy-plated



(without lock screw blocks)

• A grounding adapter with a spring lock device allows the connector to be temporarily secured on the printed circuit board so that the connector can be soldered easily.

## Characteristics

Current rating	1.0 A AC/DC
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m $\Omega$ max. After environmental tests/ 30 m $\Omega$ max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm



# Standards

N Recognized E60389 (Certified LR20812

- \* Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- \* Contact JST for details.
- \* RoHS2 compliance

PC board layout (viewed from component side) and Panel layout



 Note: 1. Tolerances are non-cumulative: ± 0.05 mm for all centers.
 Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details. Model number identification



Type B	Type D	Type F	ТуреН
With hexagonal lock screw blocks (H: 6.3 mm) having an M2.6 thread	Without lock screw blocks	Without lock screw block F, H: Grounding adapters h securing separately-p blocks (*2)	ave a thread (*1) for
		*1: No.4-40UNC inch thread *2: Model number JFS-4S-( )1W(M)	*1: M3 thread *2: Model number JFS-3S-( )1W(M)
M2.6		No.4-40UNC	M3
3В	3D	3F	3Н



# D SUBMINIATURE J&JK SERIES

# Accessories/EMI prevention shielding cover (J cover)

#### **J COVER**



## Features

• This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.

**Я** 

- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- \* Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- \* Contact JST for details.
- \* RoHS2 compliance

## Standards -

Recognized E60389

#### Applicable cable dimensions

No. of circuits	J series	9	15	25	37
	JK series	15	-	-	-
Cable outer diameter (mm)		7.0	± 0.2	8.0 ± 0.2	10.0 ± 0.2

### Shielding cover B



No. of	circuits	Model No.	Dimensio	Q'ty/box	
J series	JK series	Model No.	W	L	Q Iy/DOX
9	15	J-SC9B	30.0	(42.0)	200
15	-	J-SC15B	38.0	(46.9)	150
25	-	J-SC25B	52.0	(57.0)	150
37	-	J-SC37B	68.0	(70.6)	100

Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

## Shielding cover A



J series		Jł	Dimensions (mm)		Q'ty/	
No. of circuits	Model No.	No. of circuits	W	L	box	
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	-	—	27.6	46.9	150
25	J-SC25A	-	—	41.4	57.0	100
37	J-SC37A			57.8	70.6	125

Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

#### **RoHS2** compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.



	nut	٩				E-ring	
						16.4	
No. of circuits	Model No.	D	d		Q'ty/box		Q'tv/box
No. of circuits		D	d 7.2	L	Q'ty/box	Model No. J-ER	Q'ty/box 5,000
	- J-CN9 · 15	D 13.6	7.2	L 19.0	1,000	Model No.	
9 15 25	J-CN9 · 15 J-CN25	13.6 16.4	7.2 8.4	19.0 25.0	1,000	Model No. J-ER Material and Surface finish, etc.	
9 15	- J-CN9 · 15	13.6	7.2	19.0	1,000	Model No.	

Lock screw							
No.4-40UNC (Inch thread)	M2.6	(Metric thread)	hread) M3 (Metric thread)				
No.4-40UNC		M2.6 1.7 5.7		<u>M3</u>			
Type of screw		Model No.					
No.4-40UNC (Inch thread)		J-SL-1C					
		J-SL-2C					
M2.6 (Metric thread)			J-SL-2C	5,000			
M2.6 (Metric thread) M3 (Metric thread)			J-SL-2C J-SL-3C	5,000 5,000			

RoHS2 compliance

Use the following Model Nos. when ordering J-covers as a set.

	J series		JK series	Parts in one set	
No. of circuits	Model No.	No. of circuits	Model No.	Parts in one set	Q'ty/box
9	J-C9-( )C	15	JK-C15-()C	Shielding cover A 1 pc.	25
15	J-C15-( )C	-	_	Shielding cover B 1 pc. Cover nut	25
25	J-C25-( )C	-	-	Lock screw	20
37	J-C37-( )C	-	-	E-ring 1 set	10

RoHS2 compliance Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

### J-cover assembly procedure





- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- 6. Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- 7. Tighten the cover nut until the predetermined position is reached.
- Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



#### **Dimensions after assembly**

No. of	circuits	Dimensions (mm)			
J series	JK series	А	С		
9	15	24.99	(49.0)	13.6	
15	-	33.32	(53.0)	13.6	
25	-	47.04	(64.5)	16.4	
37	-	63.50	(78.5)	18.9	



# D SUBMINIATURE J&JK SERIES

# Accessories/EMI prevention overmolding cover

## MOLD COVER



## **Features**

- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- \* Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- \* Contact JST for details.
- \* RoHS2 compliance

#### Applicable cable diameter

No. of	circuits	Cable O.D. (mm)
J series	JK series	Cable O.D. (IIIII)
9	15	<b>8.6</b> <sup>±0.2</sup>
15	-	<b>7.6</b> <sup>±0.2</sup>
25	-	<b>8.6</b> <sup>±0.2</sup>
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Note: Contact JST for cables other than those listed above.



RoHS2 compliance

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### Mold cover assembly procedure



Note: Customers please prepare mold and thumb screws on your own.

#### Assembly procedure

#### 1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

#### 2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

#### 3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

No. of	circuits	Dorto nomo	Parts name Model No. Materia		0'++ /+
J series	JK series	Parts name	Model No.	Material and Surface finish, etc.	Q'ty/bag
		Mold cover A	JK-MC15A-3	Check comparyundercoasted mickel plated	500
9	15	Mold cover B	JK-MC15B-3	Steel, copper-undercoated, nickel-plated	500
5	15	Ferrule A	JK-FL15A-8.0C	Conner tip plated	1,000
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500
		Mold cover A	J-MC15A	Steel, copper-undercoated, nickel-plated	200
15	15 -	Mold cover B	J-MC15B	Steel, copper-undercoated, nickel-plated	200
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500

RoHS2 compliance

#### Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
JK-FL15B-11.3			APLMK JK-MC15
J-FL15B-10.5	AP-K2N	MKS-L-RG	APLSC JK-MC15



# DSUBMINIATURE J • JH• JK&KH SERIES

# Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

### LOCK SCREW BLOCK



Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimensions H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	-	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	A	Ordina washan dina	
Model No.	JFS-4S-C1W	KFS-4S-C1W	-	-	5.5		Spring washer 1 pc.	2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	в		
	JFS-4S-C1WM	KFS-4S-C1WM	_	HFS-4S-C1WM	5.5	В		

#### **RoHS2** compliance



# Hexagonal lock screw block (metric thread: M3)







Type A

Type B Hexagonal lock screw & spring washer are integrated

Applicable series Dimension/ Model No.	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	angle through- hole type Dimensions KH series right H angle through- (mm)		Attachment	Q'ty∕ box
Dimension L (mm)	15.0	10.0	11.8				
	-	SFS-3S-B1W	-	4.8	Α	Spring washer 1 pc.	
Model No.	-	SFS-3S-C1W	HFS-3S-C1W	5.5		Spring washer 1 pc.	2,000
woder No.	-	-	-	4.8	в		
	KFS-3S-C1WM	-	_	5.5		_	

RoHS2 compliance

# **D SUBMINIATURE CONNECTOR J·JH·JK&KH SERIES**







Model No.	Attachment	Q'ty/box
JFS-2.6R-N	Spring washer 1 pc. Set screw 1 pc.	1,000

**RoHS2** compliance



#### Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2 mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

### DUST COVER (for receptacles)



Туре	No. of circuits		Model No.	Q'ty/box	
	J series	JK series	woder no.	G Ly/ DUX	
A	9	15	J-DCES	1,000	
В			J-DCES-1		

Material and Surface finish, etc.

PA, UL94V-0, black

RoHS2 compliance

### **EXTRACTION TOOL**



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applic	Model No.	
J series	DEJ-0.3	
IV eeriee	Plug	KEJ-0.7
JK series	Receptacle	KEJ-0.4