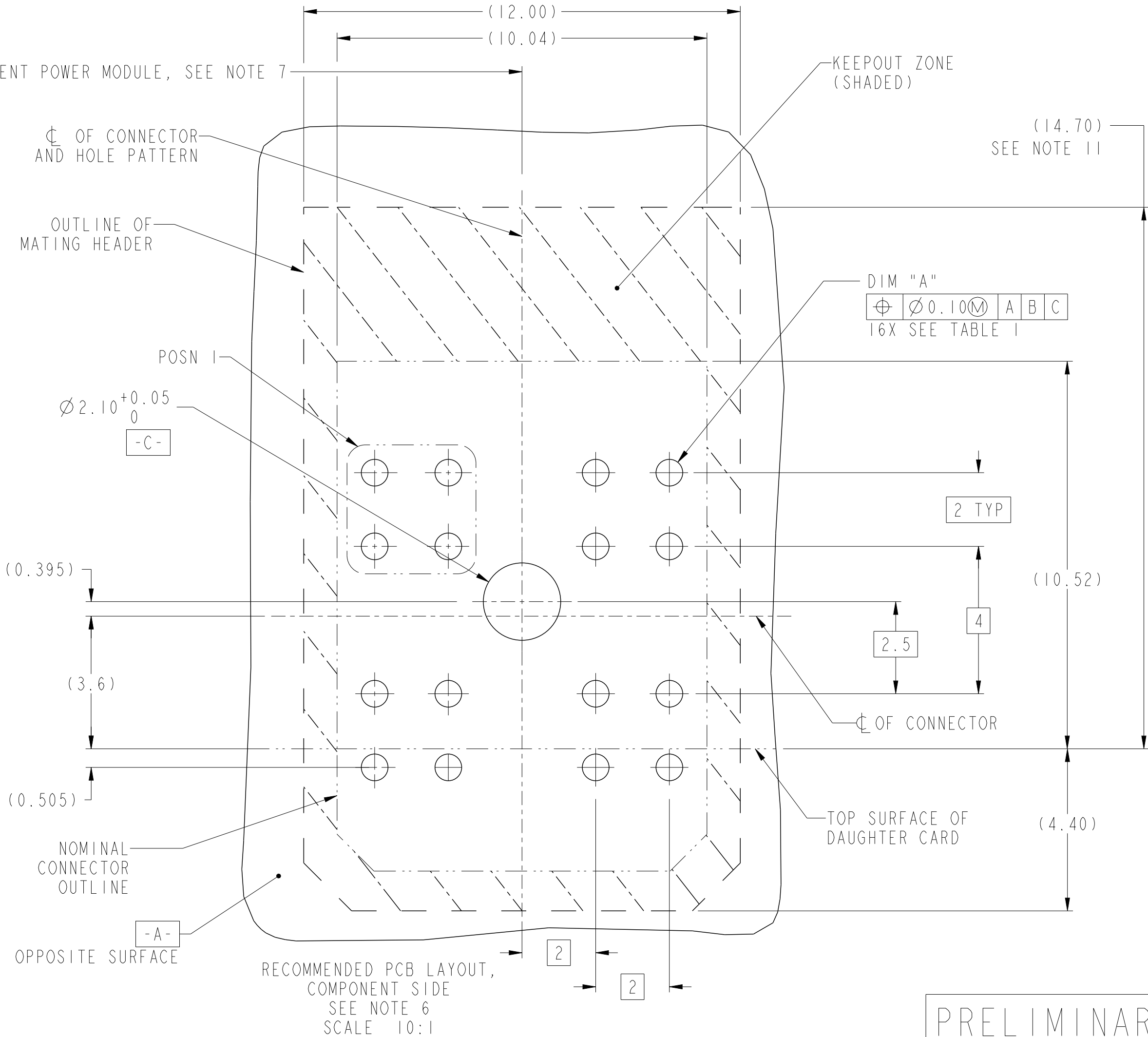




TOP LAYER DESCRIPTION	TABLE I PLATED THROUGH-HOLE REQUIREMENTS							
	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	NICKEL THICKNESS	GOLD THICKNESS	TIN THICKNESS	SILVER THICKNESS	FINISHED HOLE DIAMETER (DIM"A")
TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	--	--	--	0.65 - 0.80
IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	0.9 - 1.5um	--	0.70 - 0.80
IMMERSION SILVER	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	0.15 - 0.65um	0.70 - 0.80
COPPER (SEE NOTE 10)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	--	0.70 - 0.80
GOLD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.003 - 0.007	FLASH UP TO 0.0002	--	--	0.69 - 0.80

NOTES:

- CONNECTOR MATERIALS:
HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK HALOGEN FREE
UL 94V-0 COMPLIANT
CONTACT: HIGH PERFORMANCE COPPER ALLOY
- CONTACT PLATING:
SEPARABLE INTERFACE:
PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-220 INCLUDING TELCORDIA GR-1217-CORE (NOVEMBER 1995) CENTRAL OFFICE TEST SEQUENCE

PRESS-FIT TAILS: TIN OVER NICKEL (LEAD FREE)
- PRODUCT SPECIFICATION: GS-12-220
- APPLICATION SPECIFICATION: GS-20-023
- PRODUCT MARKING (PRODUCT NUMBER & LOT CODE) ON HOUSING IN AREA SHOWN, EITHER SIDE.
- MINIMUM NOMINAL BOARD THICKNESS: 2.4mm
- REFER TO CUSTOMER DRAWING SKI0035911 FOR INFORMATION REGARDING PCB LAYOUT OF POWER AND GUIDE MODULES RELATIVE TO AIRMAX SIGNAL MODULES.
- PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN FCI SPECIFICATION GS-22-008.
- PACKAGING MEETS FCI SPECIFICATION GS-14-920
- COPPER PLATING THICKNESS AT CENTER OF VIA HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
- KEEPOUT AREA APPLICABLE FOR HIGH PROFILE POWER HEADER WITH 14.70MM HEIGHT ABOVE TOP SURFACE OF DAUGHTER CARD. IT MAY BE 11.5MM IF A LOWER PROFILE HEADER IS USED.



spec ref	GS-12-220			dr	Jerry Ren	2015/04/13			size	A2	scale	1:1		
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	-	2020/06/03			ecn no	rel level Preliminary				
ASME Y14.5				chr	-	-			product family				2mm High Power	
-				appr	-	-								
surface	3.2	linear	0.X	±.3	Amphenol FCI	title	2X2 VERTICAL RECEPTACLE ASSY				dwg no	10134757		rev
			0.XX	±.1										
			0.XXX	±.05										
ASME Y14.5	3.2	angular	0°	±2°	cat. no.	-	Product - Customer Drw				sheet 2 of 2			